

# MOBELKANT

NEW THINKING | BETTER EDGEBOARDING

## TRANSFER FOIL EDGEBANDS | TECHNICAL SPECIFICATIONS 1/3

### 1 DESCRIPTION

Transfer Foil Edgebanding is a decorative finishing material used to cover and enhance the edges of furniture and panels. It is designed to provide a seamless and aesthetically pleasing appearance to furniture surfaces. Transfer Foil Edgebanding is applied using heat and pressure, allowing the foil to bond to the substrate.

### 2 ATTRIBUTES

- **Decorative Finish:** Offers a wide range of colors, patterns, and textures to match various design styles.
- **Seamless Appearance:** Provides a continuous and smooth finish on furniture edges, minimizing visible seams.
- **Durability:** Resistant to scratches, light impacts, and wear, ensuring long-lasting performance.
- **Easy Application:** Applied using heat and pressure, allowing for efficient and precise installation.
- **Compatibility:** Compatible with various substrates such as MDF, particleboard, and plywood.

### 3 SPECIFICATIONS

- **Thickness:** [0,4 - 1,2 mm].
- **Width:** [up to 390mm].
- **Length:** [can be customized].
- **Stamping Methods:** Rotary, Up and down, Metal, Silicone die. (Coated with UV lacquer after application).
- **Substrates:** rigid PVC, filmic PVC, and ABS. Ideal for decorative moldings, PVC edgebands, profiles, etc.
- **Storage:** Store in a cool, dry place away from direct sunlight and moisture.



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#### CENTRAL OFFICE

Barbaros Mh. Ak Zambak Sk.  
Varyap Meridian Apt.: 131/A  
Ataşehir/İstanbul

#### FACTORIES

- 1 Organik Cad. No:11 KOSB Tuzla/İstanbul
- 2 Melek Aras Bul. Tuna Cad. No:10 KOSB Tuzla/İstanbul
- 3 Analitik Cad. No:59 KOSB Tuzla/İstanbul

#### CONTACT

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+90 (216) 527 89 79 - 365 54 15  
www.mobelkant.com

## TRANSFER FOIL EDGE BANDS | TECHNICAL SPECIFICATIONS 2/3

### 4 TOLERANCES

Width	18-54mm	+/- 0.45mm
Thickness	0.40mm-0.79mm	+0.15/-0.10mm
	0.80mm-1.20mm	+0.10/-0.20mm
Parallelism	<b>Thickness</b>	<b>Deviation</b>
	0.40mm-1.20mm	0.10mm
Longitudinal Distortion	0.40mm-0.79mm	Max : 2cm/1mt
	0.80mm-1.20mm	Max : 1cm/1mt
Surface Resistance	Low	
Abrasion Resitance	Very Low	

### 5 PROCESSING

PVC edges can easily be processed with all conventional hot-melt adhesives (EVA, PA, PO, PUR) in the edgebanding machines .

Machining	Suitability
Cutting	Very Good
Rough Milling	Very Good
Radius Milling	Good
Profiling	Good
Side Scrapping	Good

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## TRANSFER FOIL EDGE BANDS | TECHNICAL SPECIFICATIONS 3/3

### 6 APPLICATION INSTRUCTIONS

- Ensure the furniture edge is clean and smooth.
- Cut the transfer foil edging to the desired length, with a slight overhang.
- Using an edging machine, apply heat and pressure to bond the foil to the substrate.
- Trim any excess edging for a clean finish.

### 7 COLORS / SHADES

- Metallics: Matte, Glossy, Glitter, Brushed, Multicolor.
- Pigment: Matte, Glossy, Multicolor, Woodgrains.

### 8 MAINTENANCE AND CARE

- Clean the transfer foil edging using a mild detergent and a soft cloth, avoiding abrasive cleaners or rough materials.
- Avoid prolonged exposure to excessive heat, direct sunlight, or harsh chemicals that may affect the foil's appearance and performance.
- Regularly inspect the edging for any signs of wear or damage, and replace as necessary.

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