

Technical Data Sheet | 80.40

# **TYPE OF ADHESIVE**

EVA furniture edge banding hotmelt adhesive

# **AREA OF USE**

Used in straight edge banding for bonding PVC, Melamine, Polyester, ABS, HPL, and PP to MDFs and chipboards.



#### **TECHNICAL INFORMATION**

Viscosity : 40000 ±5000 cps.(200 °C)

Brookfield CAP 2000-Sp.5

Colour: NaturalR&B Softening Point: 90-100°COpen Time: MiddleHold Time: Fast

**Application temp.** : 160-190°C **Machine speed** : 18-30 m/min

Ambient Temperature : >15°C

### CHARACTERISTIC FEATURES

- \* Very good hot bonding property
- \* Very clean app
- \* Excellent bond strength
- \* Excellent heat resistance
- \* Applied on low and medium speed lines

# **PACKAGING**

25 KG. KRAFT/PE bags

### STORAGE CONDITIONS

Store in the original closed package in a cool, dry place away from sunlight. (10-30 °C)

#### SHELF LIFE

Max. shelf-life in unopened original packaging is 24 months.

#### **PRECAUTIONS**

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Use personal protection. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek Medical attention immediately. To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not inhale hot fumes. Use in a well ventilated area.